

[illegible]

Nominal size	Internal drawer depth	Min. internal cabinet depth
270mm	244mm	280mm
300mm	274mm	310mm
350mm	324mm	360mm
400mm	374mm	410mm
450mm	424mm	460mm
500mm	474mm	510mm
550mm	524mm	560mm

②: drilling hole accessible when the slides extended

Nominal: 270/300 mm

Nominal: 350/400/450/500/550 mm

16mm Thickness panel
 LW: Internal cabinet width
 Nominal Length: 270/300/
 350/400/450/500/550mm

Back panel height (Refer to *)
 Back panel width = $LW - 87 \pm 0.5$

Bottom panel width = $LW - 75 \pm 0.5$
 Bottom panel depth =
 Nominal length - 24mm

* Drawer size	84	135	199
Back panel height	84	135	199

Assembling dimensions of cabinet

Technical drawing showing the side view of a cabinet with dimensions: 96, 37.5, 127, 21, Min 33.

Front fixing bracket

Technical drawing showing the side view of a front fixing bracket with dimensions: 64, 32, 47.5, 9, 15.5, FA.

Drilling hole size on drawer front

Technical drawing showing the drilling hole size on the drawer front with dimensions: $\varnothing 2^{+0.2}_{-0.1}$, OR $\varnothing 10^{+0.2}_{-0.1}$, 64, 32, Min 47.5, 12.

Hole size	$\varnothing 2^{+0.2}_{-0.1}$	$\varnothing 10^{+0.2}_{-0.1}$
Use screw	Wood screw	Anchor bolt
Screw size	M3.5*15	M10*10

Drawer back

Technical drawing showing the side view of a drawer back with dimensions: 9, 43.5, 39, 32, 32, 32, 32.

Assembling dimensions of cabinet

Technical drawing showing the side view of a cabinet with dimensions: 96, 37.5, 21, Min33, 192.

Front fixing bracket

Technical drawing showing the front view of a bracket with dimensions: 64, 64, 64, 32, 47.5, 9, 15.5, FA.

Drilling hole size on drawer front

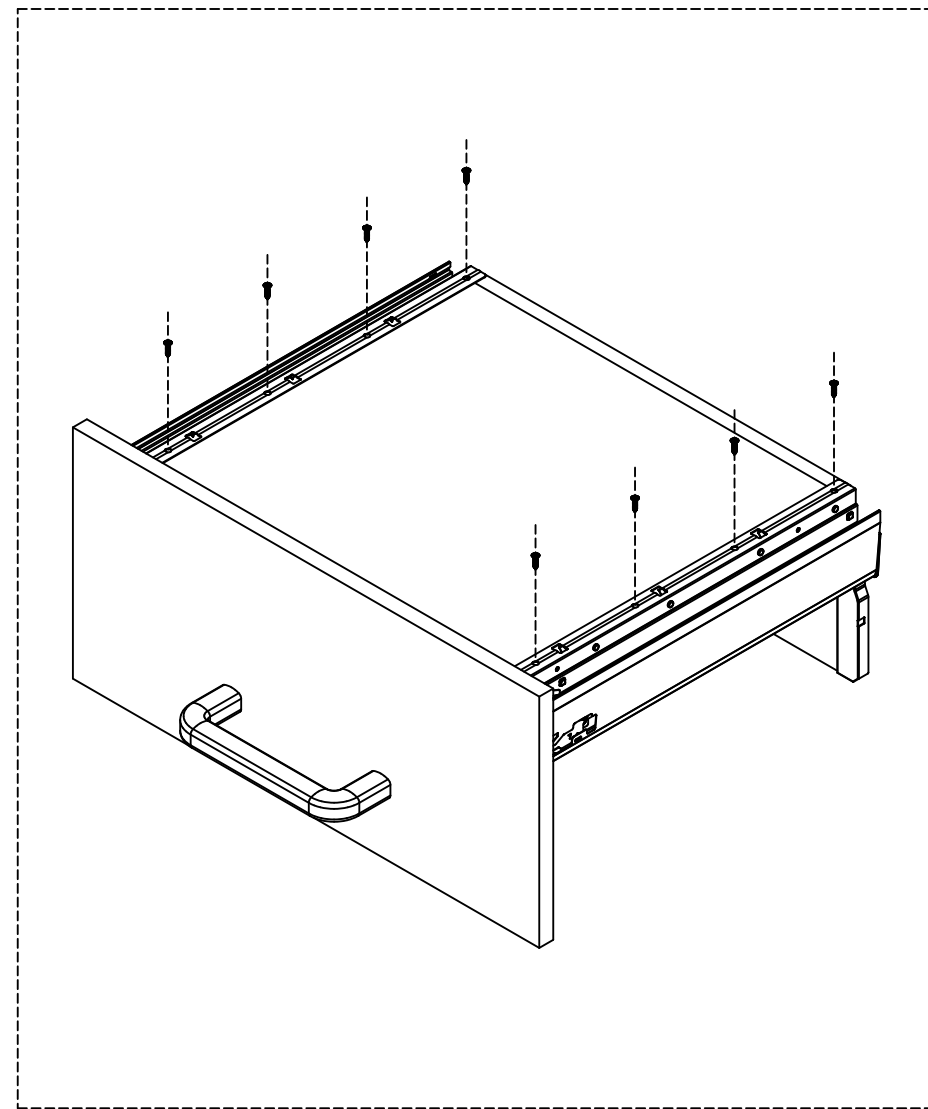
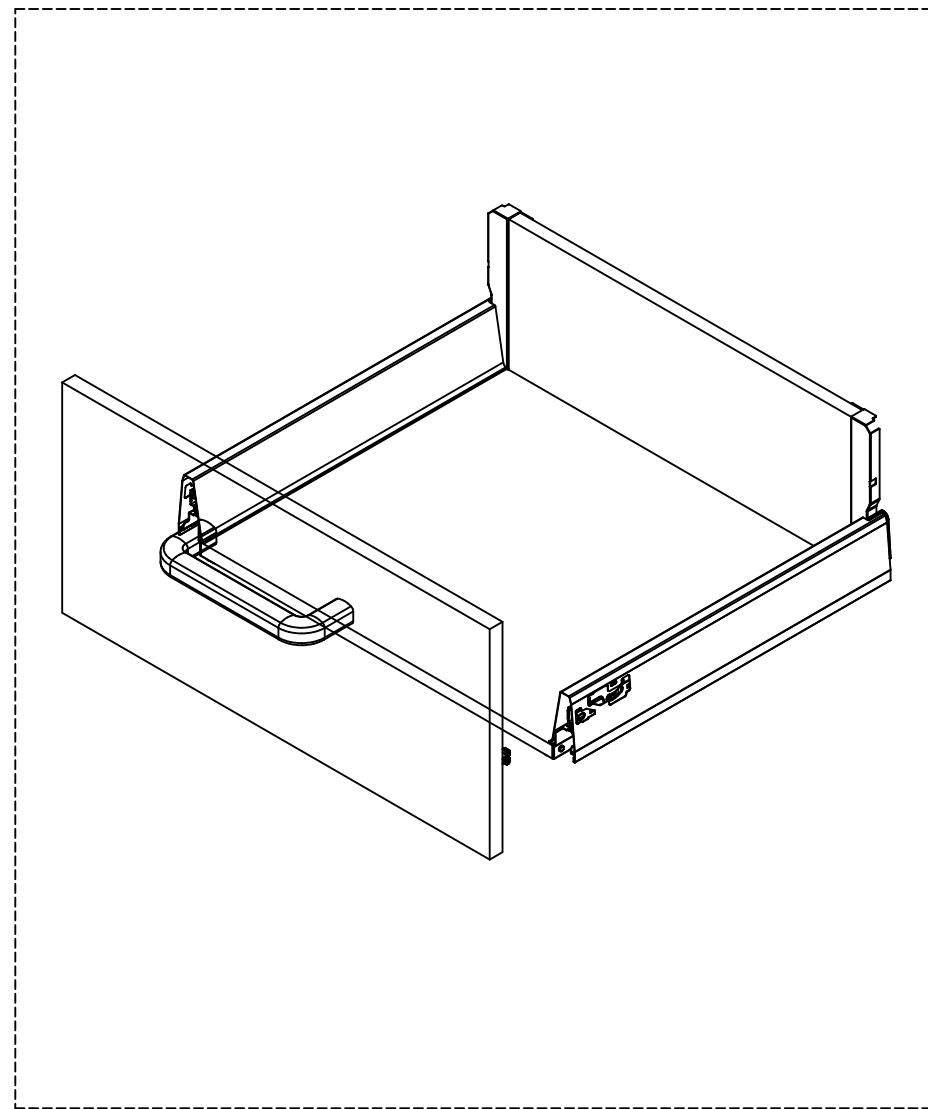
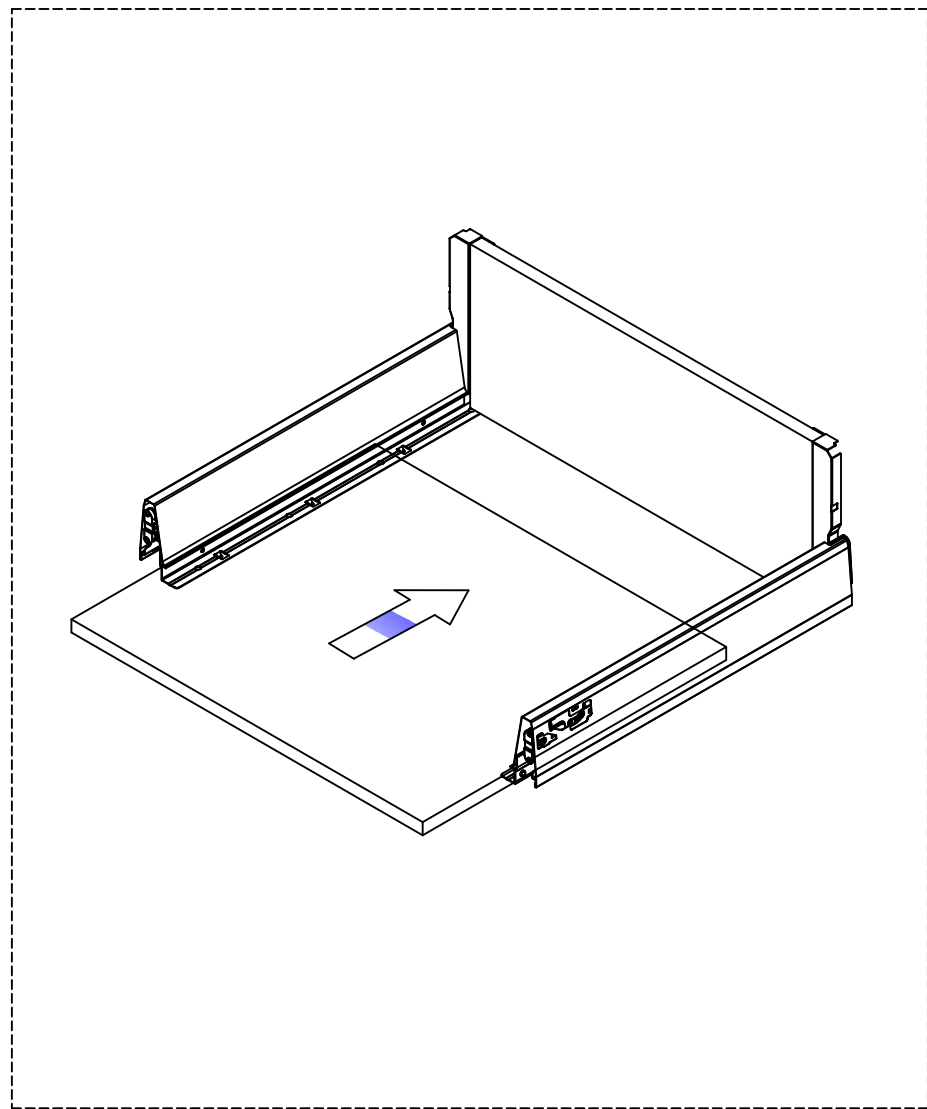
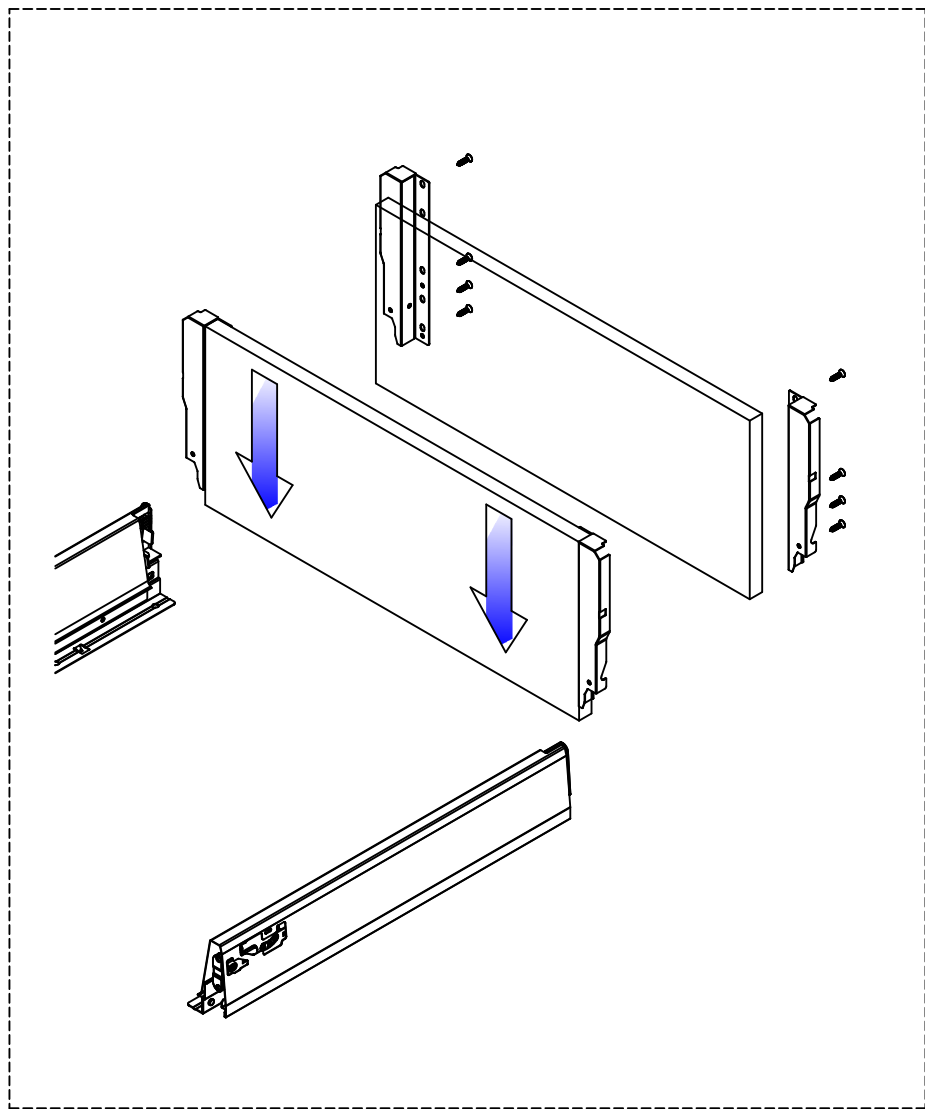
Technical drawing showing the drilling hole size on a drawer front with dimensions: $\varnothing 2^{+0.2}_{-0.1}$, OR $\varnothing 10^{+0.2}_{-0.1}$, 64, 64, 64, 32, Min47.5, 12.

Hole size	$\varnothing 2^{+0.2}_{-0.1}$	$\varnothing 10^{+0.2}_{-0.1}$
Use screw	Wood screw	Anchor bolt
Screw size	M3.5*15	M10*10

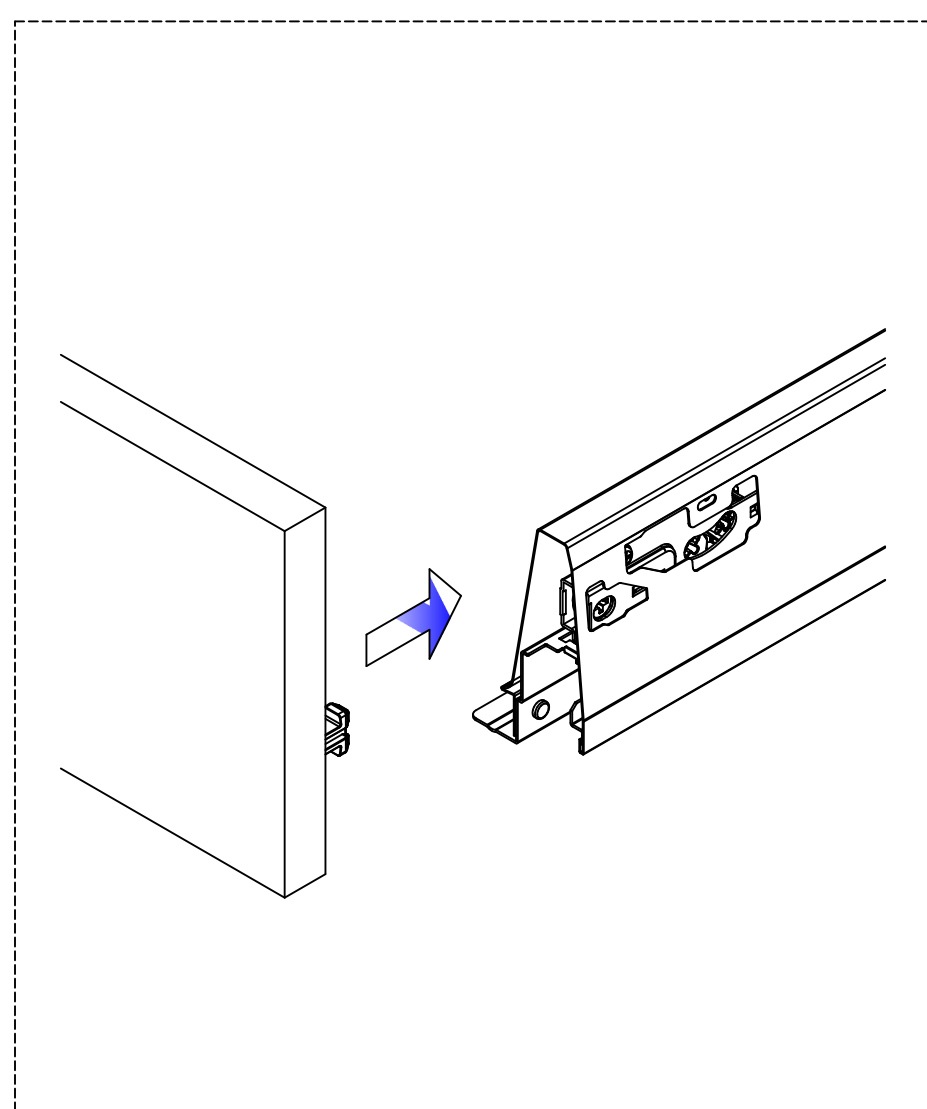
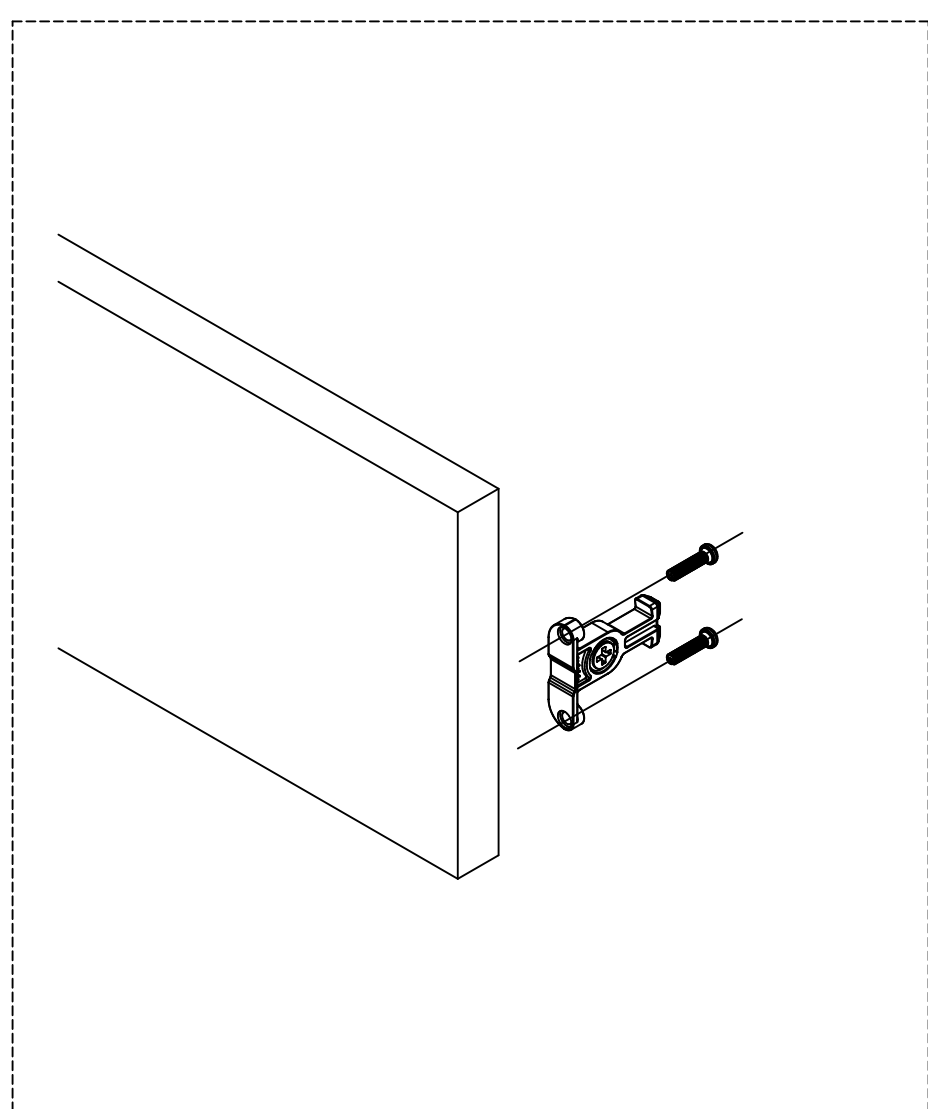
Drawer back

Technical drawing showing the side view of a drawer back with dimensions: 8, 9, 43.5, 32, 64, 32, 32.

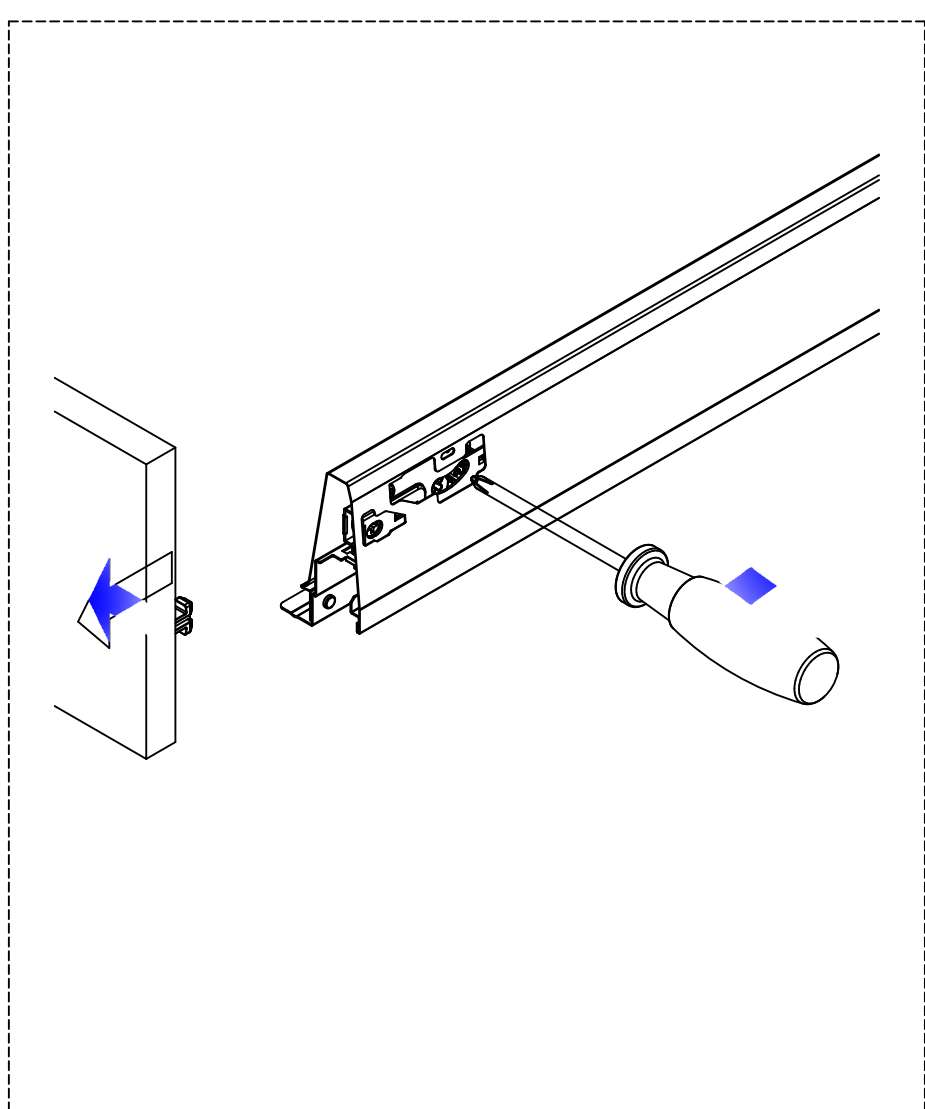
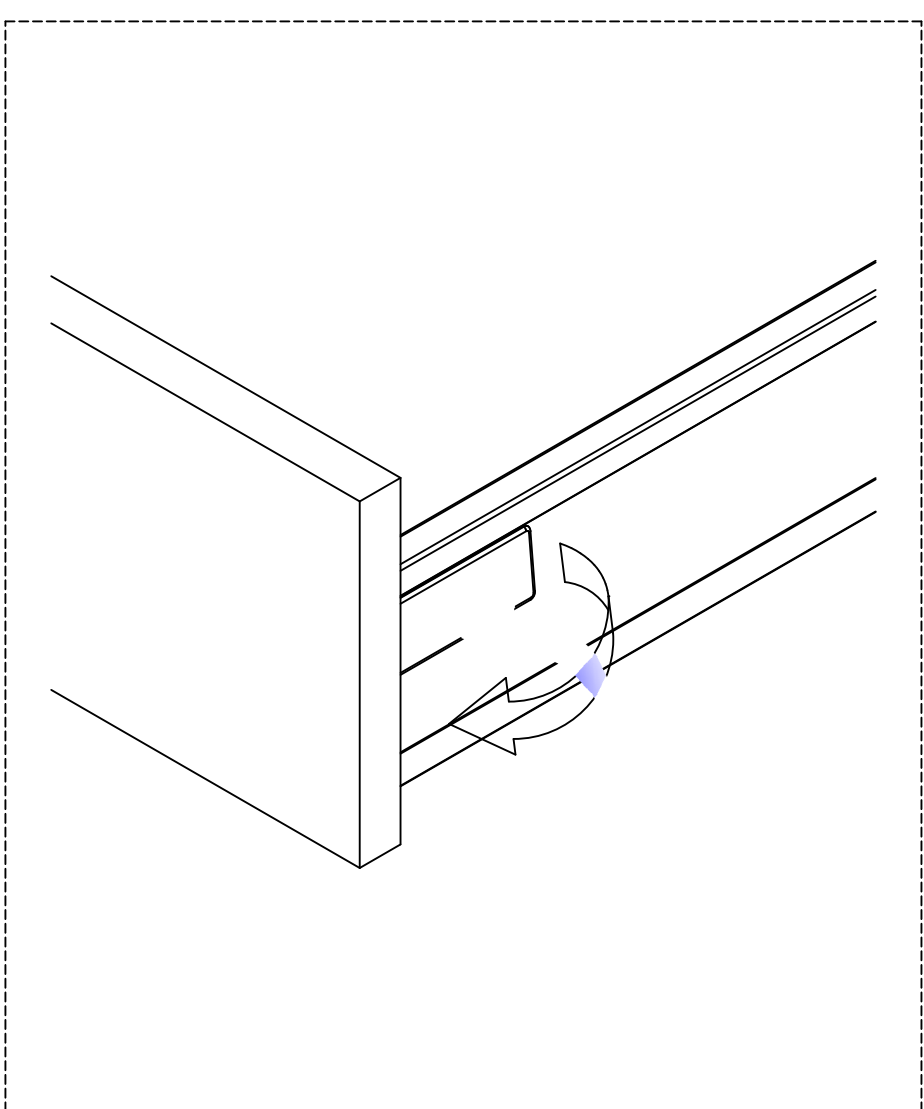
Drawer assembly



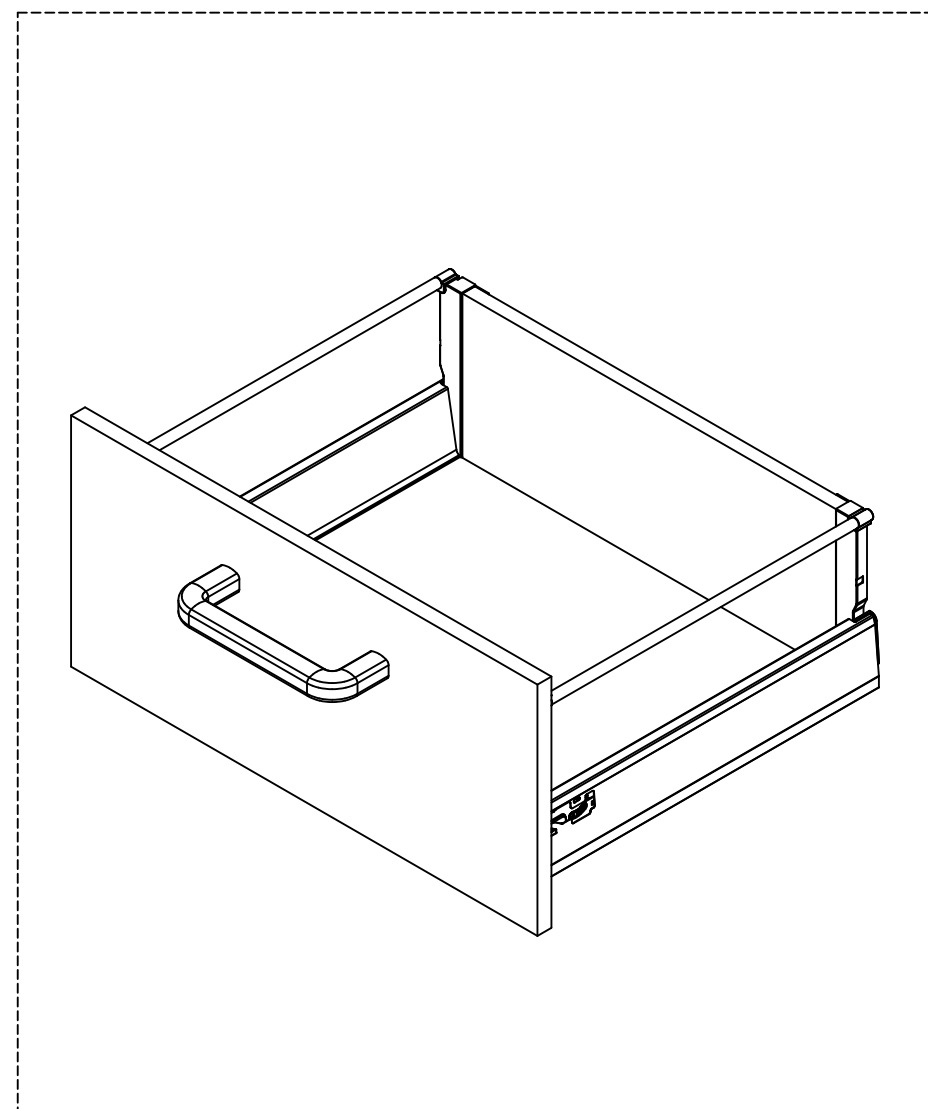
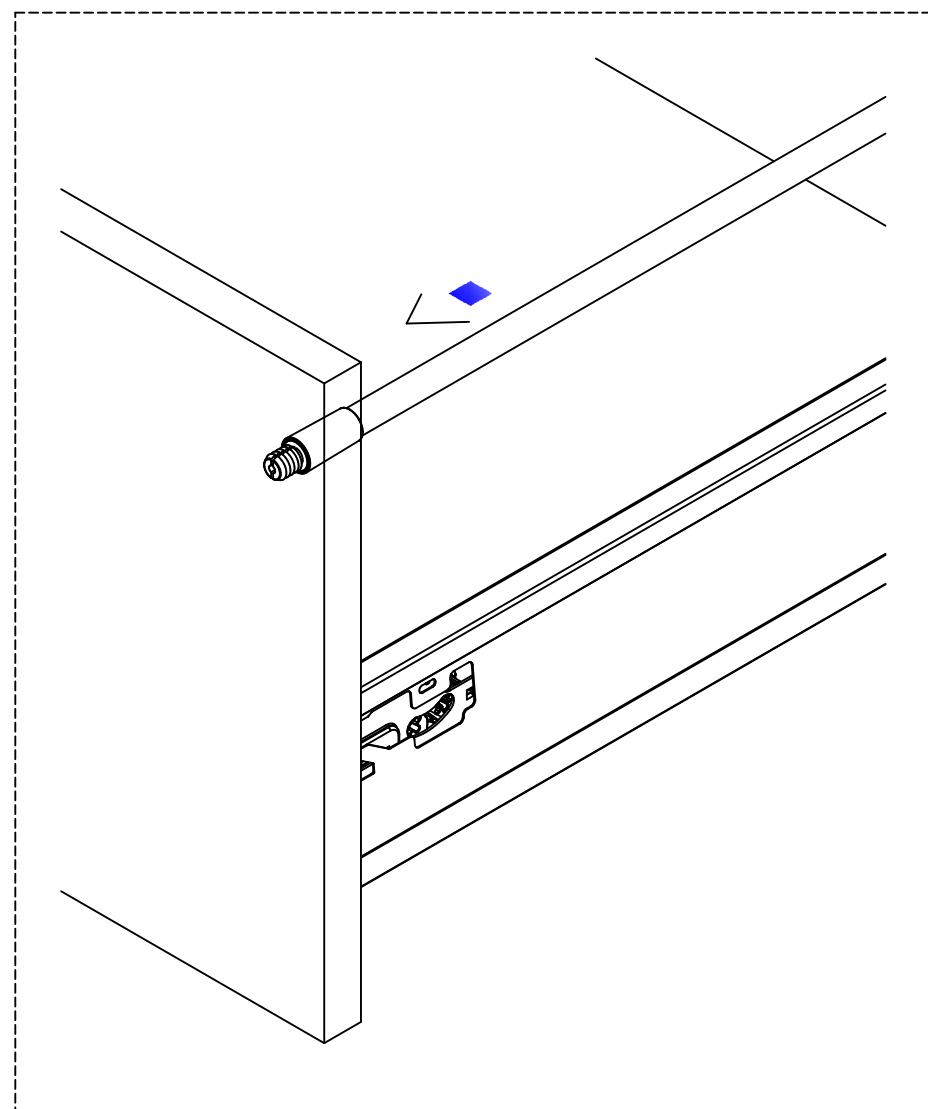
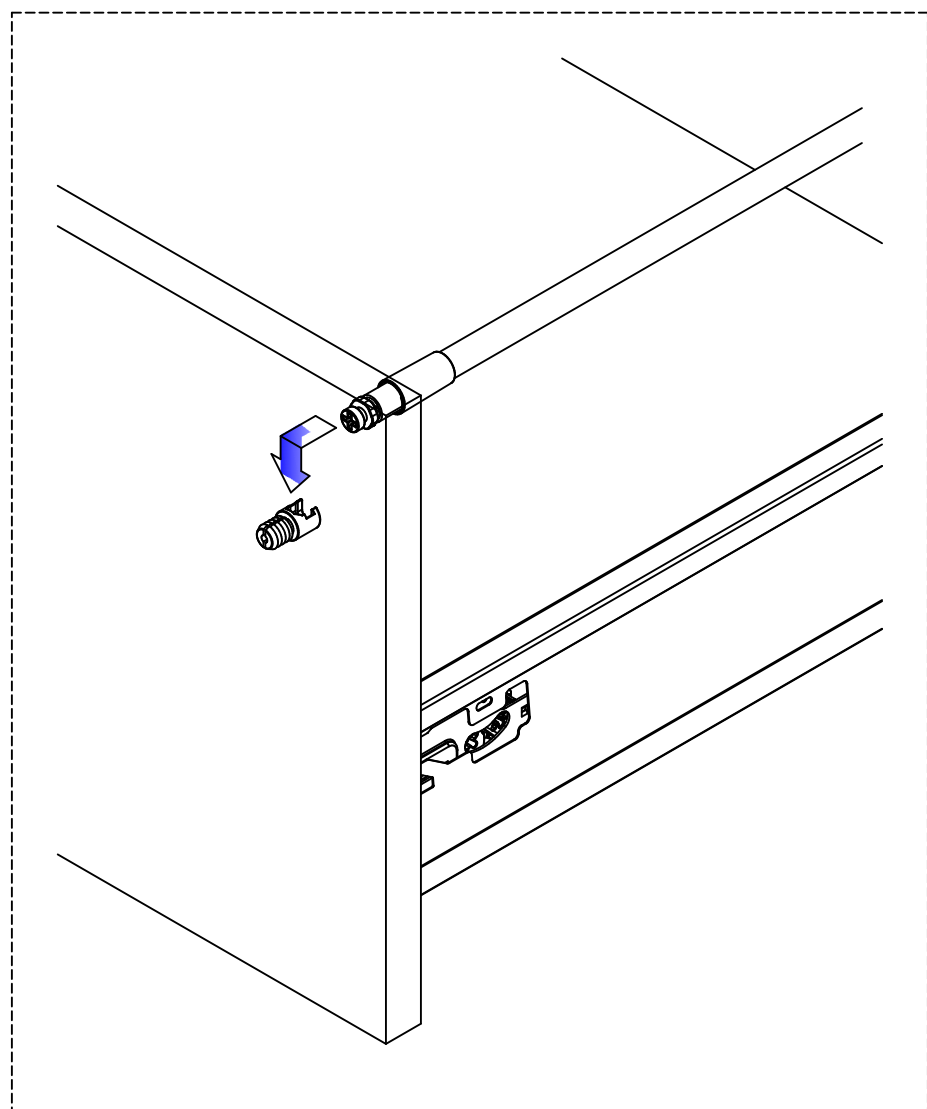
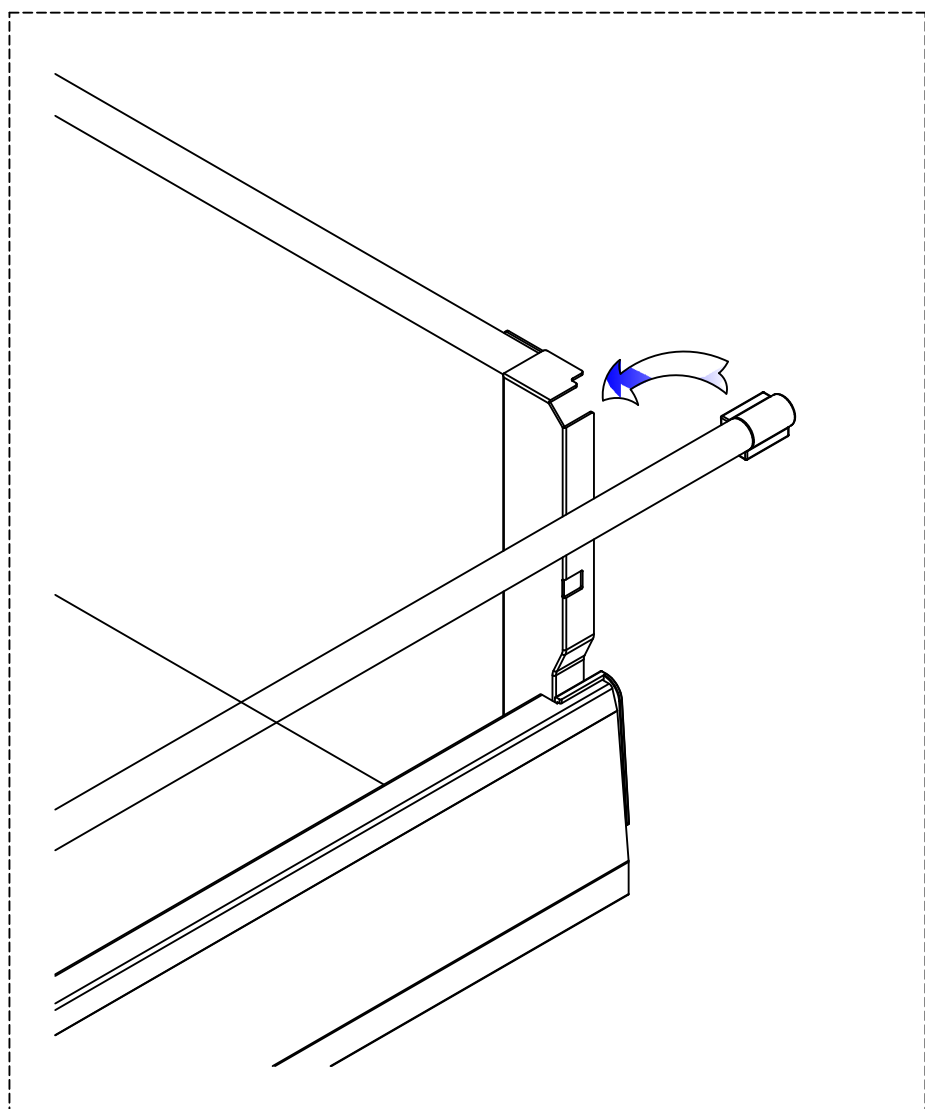
Install wooden drawer front



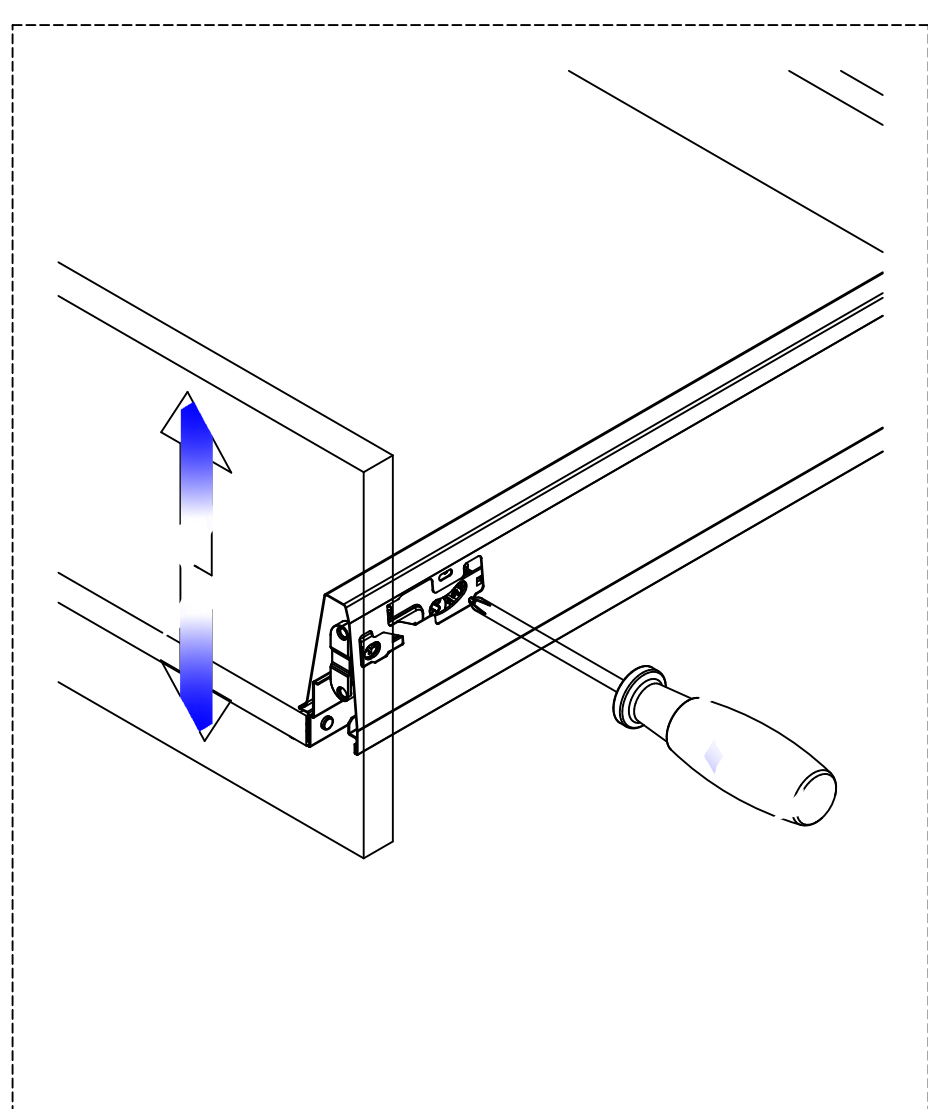
Disassemble wooden drawer front



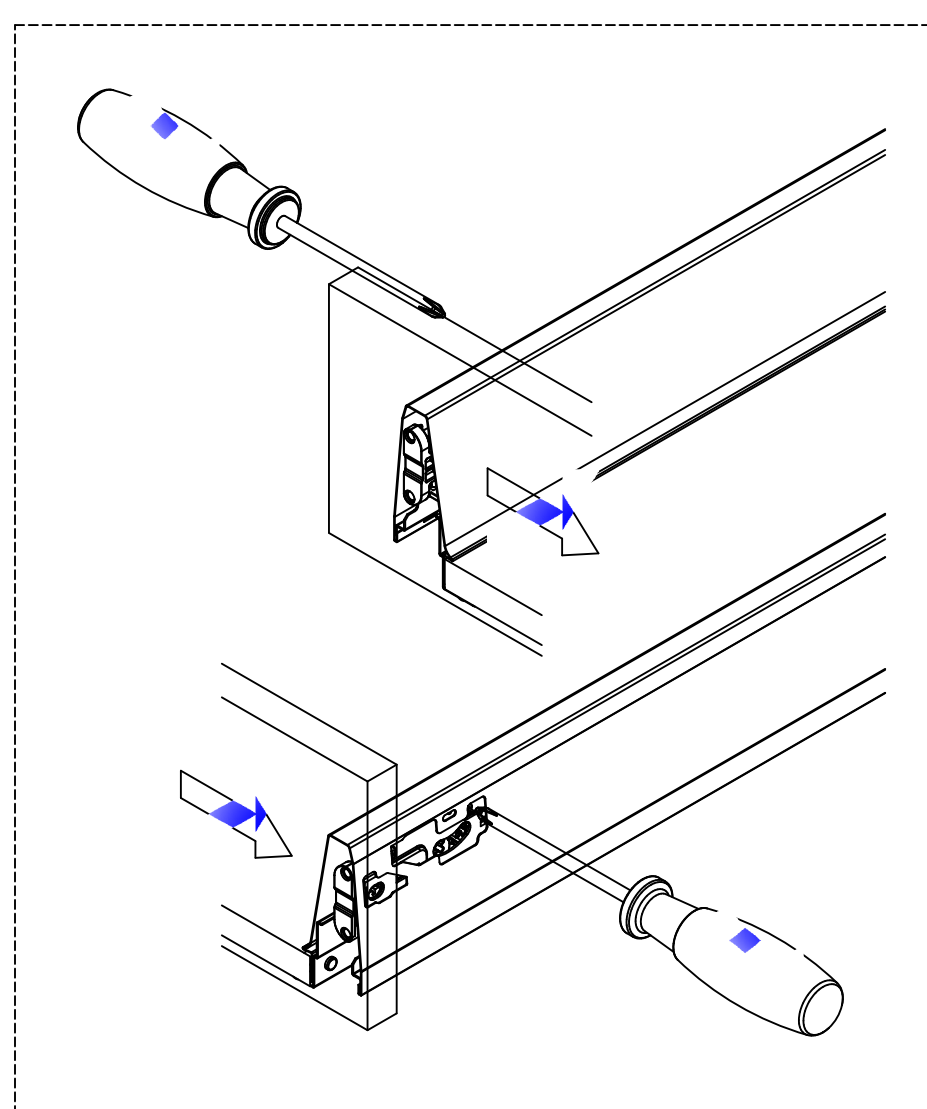
Gallery assembly



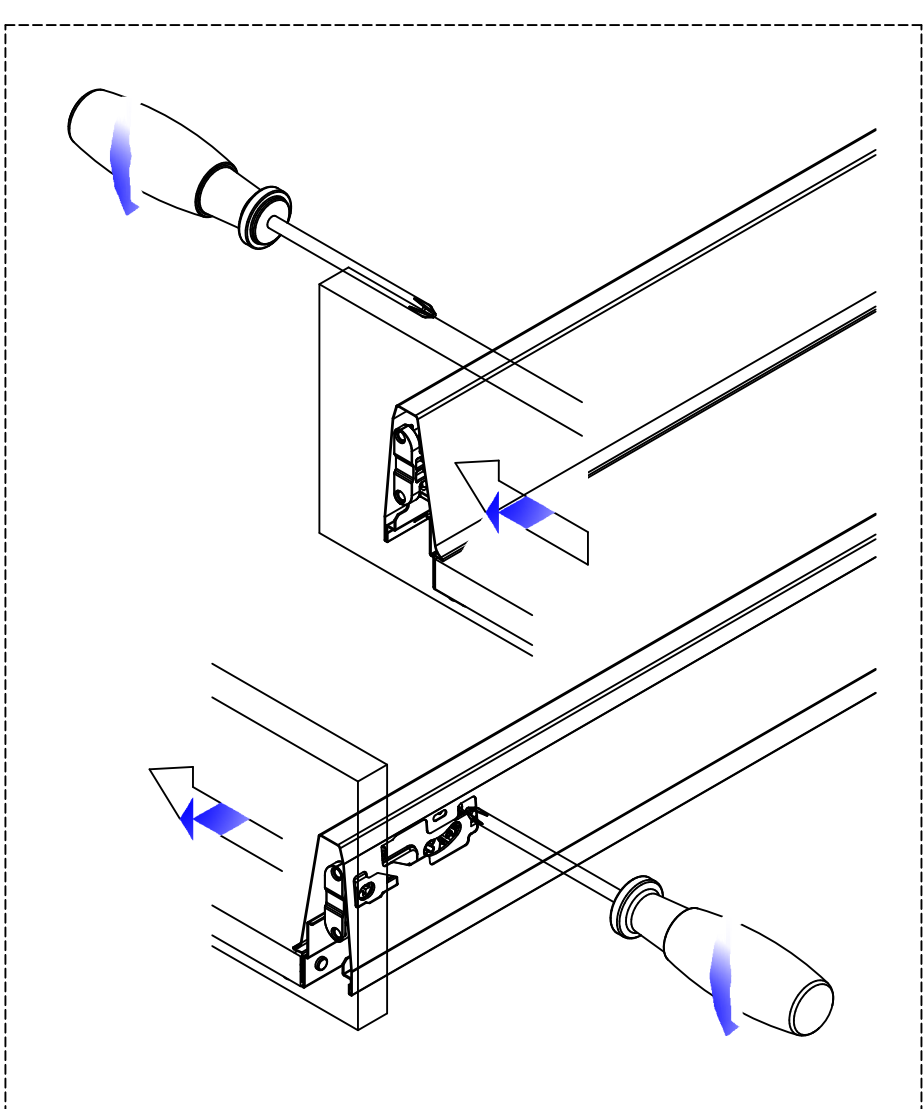
Wooden drawer front height adjustment: $\pm 2\text{mm}$



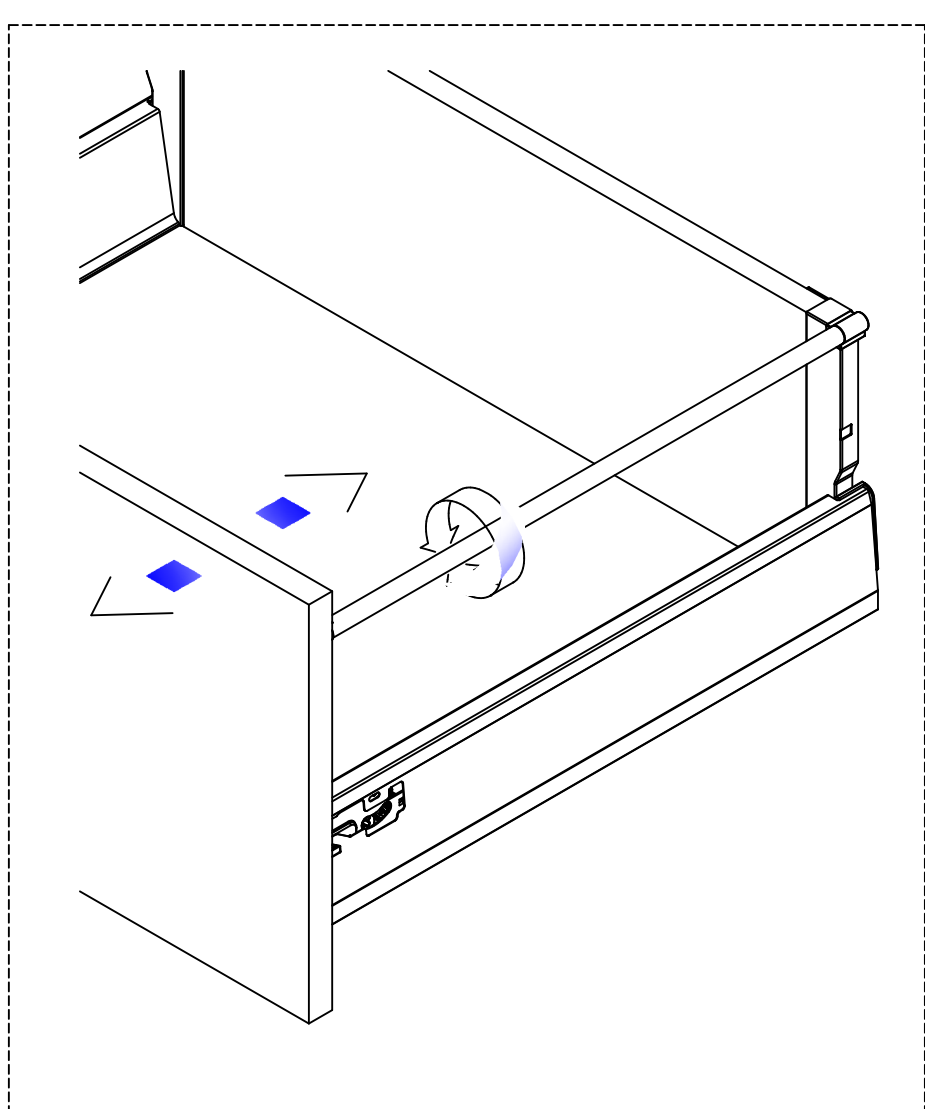
Drawer front right adjustment 1mm



Drawer front left adjustment 1mm

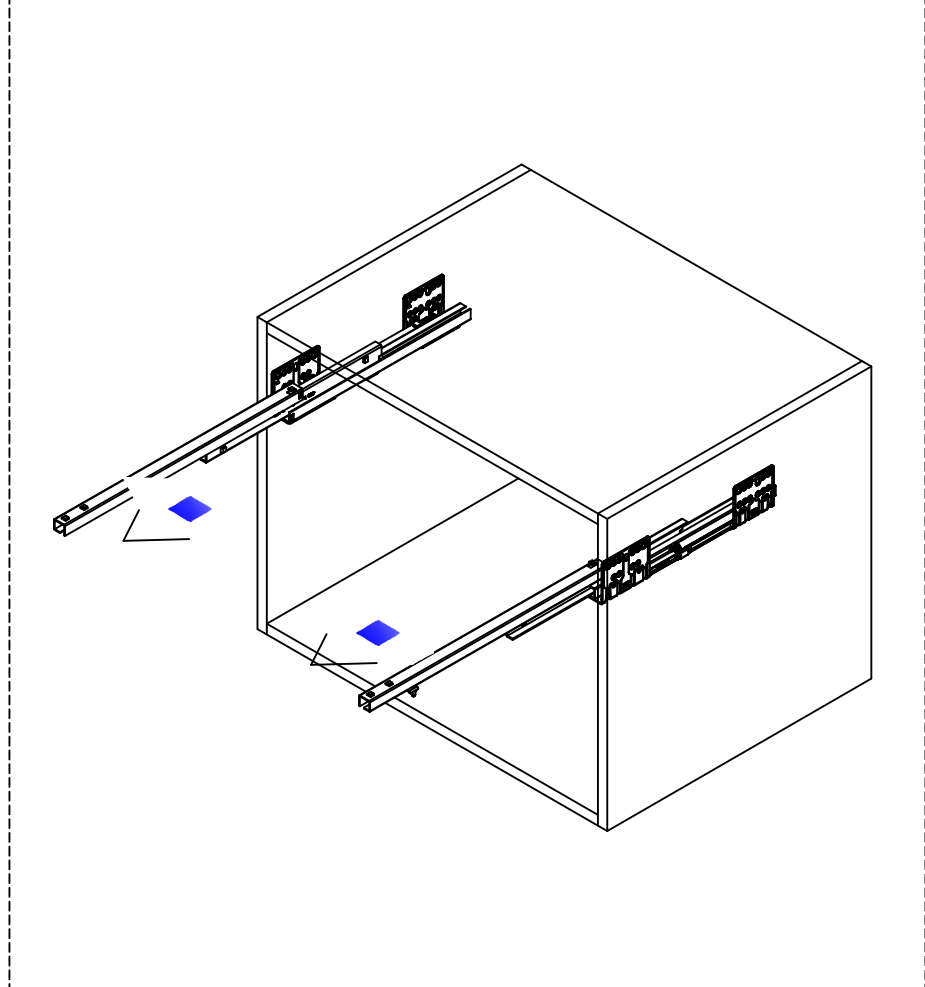


Gradient adjustment

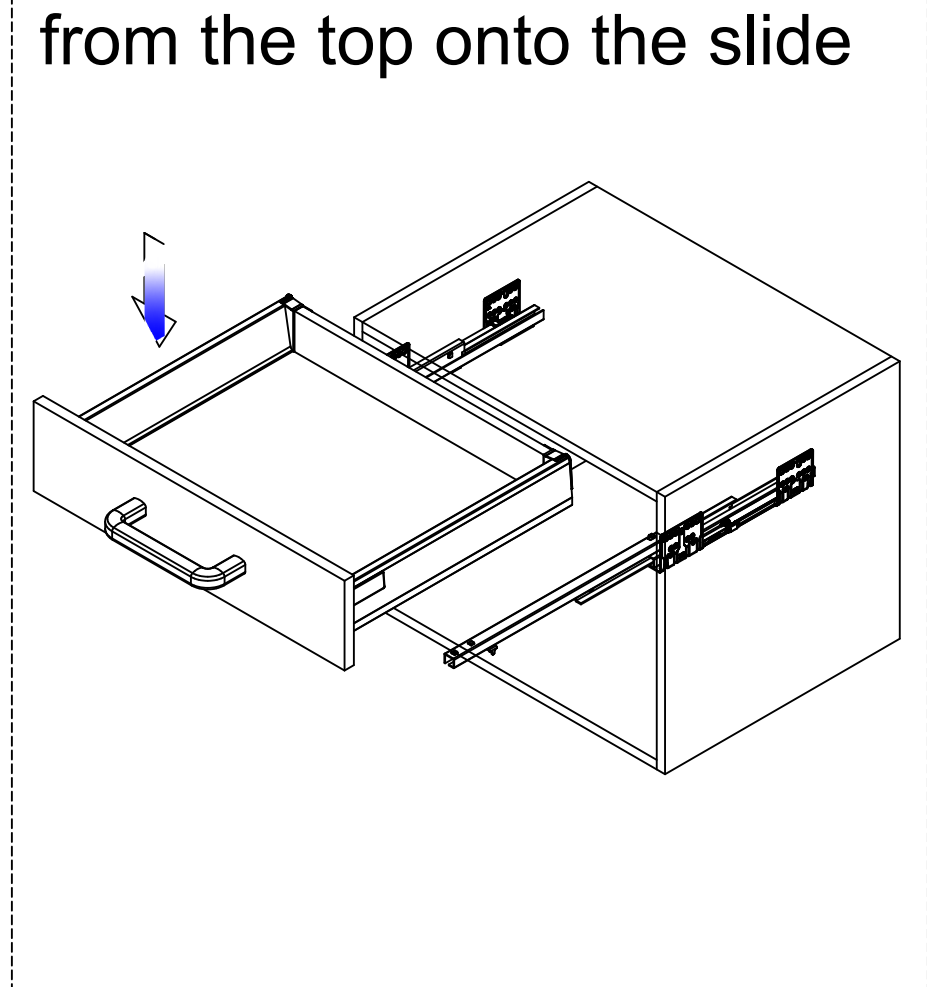


Install & Dismantle of drawer

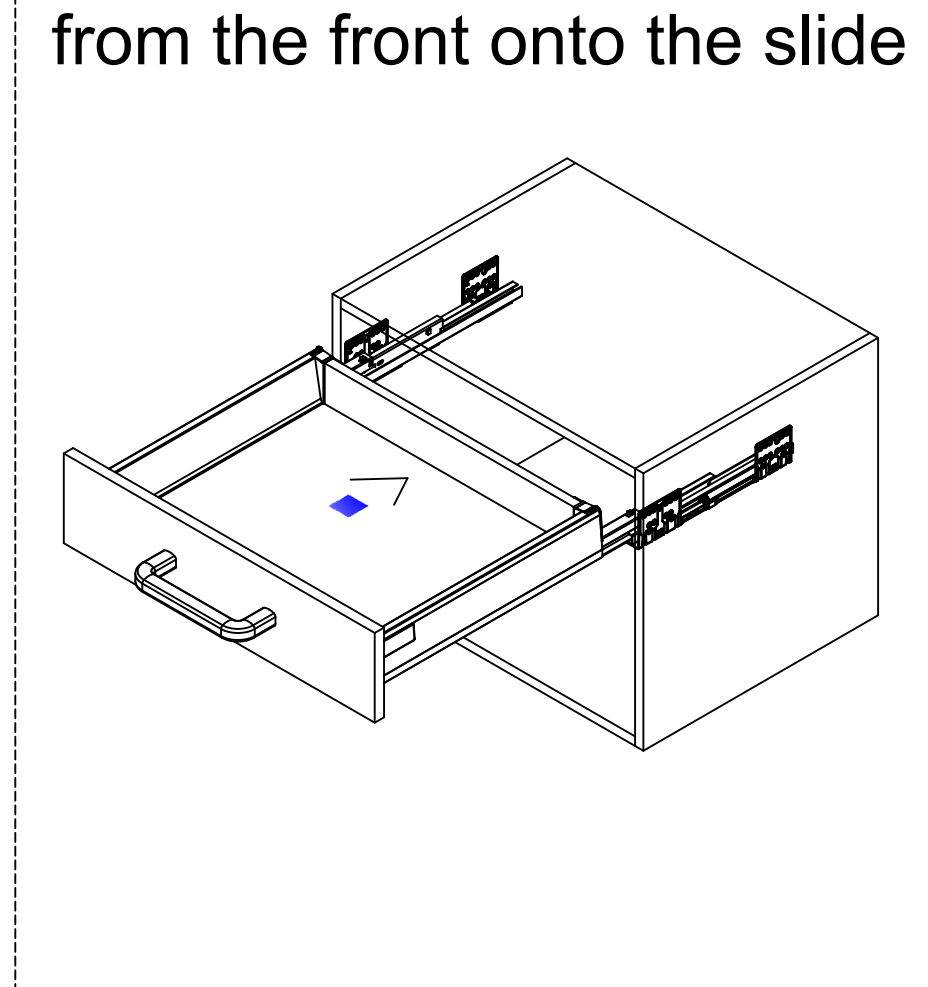
1.Sliding out the slides



2.Method I :put the drawer from the top onto the slide



3.Method II :put the drawer from the front onto the slide



4.Lift the drawer up for dismantle

